



Test Investigation of Coconut Shell Concrete

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Abstract: The increasing expense of development materials in agricultural nations has required examination into the utilization of elective materials structural designing development. In this review, a substantial blend of 1:1.51:3.06 was utilized as control, while coconut shells were utilized to supplant squashed stone by volume. 36 blocks were created and compressive and rigidities were assessed at 7 days, 14 days and 28 days. The thickness and compressive strength of cement diminished as the rate substitution expanded. Total supplanted by coconut shell with proportions 0%, 20%, 40%, 60%, 80% and 100 percent with water concrete proportion of 0.5. The aftereffects of the review showed that substantial delivered by supplanting 40% of the squashed stone by coconut shells can be utilized in substantial development. A likely exists for the utilization of coconut shells as substitution of customary total in both regular supported concrete and lightweight built up substantial development. The utilization of coconut shells as incomplete trade for regular totals ought to be supported as an ecological insurance and development cost decrease measure.

Key words: concrete, coconut shells, compressive strength, coconut shell concrete.

1. Introduction

Coconut shell is utilized as light weight total in concrete. Coconut shells are results of coconut oil creation. Coconut shells are utilized in the creation of enacted carbon because of hardness and high carbon content. Different specialists have examined the utilization of coconut shells and their subordinates in structural designing development. Cost decrease of 40% can be accomplished on the off chance that coconut shells are utilized to supplant rock in concrete. This study was directed to research the properties of substantial utilizing coconut shells as trade for squashed rock and to survey the possible utilization of coconut shell concrete as a primary material as well as add to information on the utilization of waste materials in development.

Coconut shell is perhaps of the main regular filler delivered in tropical nations like Malaysia, Indonesia, Thailand, and Sri Lanka. Many works have been given to utilization of other regular fillers in composites in the new previous years and coconut shell filler is a likely possibility for the improvement of new composites since they have high strength and modulus properties alongside the additional benefit of high lignin content. The high lignin content makes the composites made with these filler more climate safe and consequently more reasonable for application as development materials. Coconut shell flour is additionally widely used to make items like outfitting materials, rope and so on. The shells likewise retain less dampness because of its low cellulose content the report centers around concentrating on the viability of coconut shell particles as a wellspring of normal material for supporting epoxy saps towards their flexural properties. The coconut shell additionally has uncommon properties. It has a particular gravity of 1.2, which is about two times the thickness of hardwood. It is no less than two times as hard as hardwood and is likewise exceptionally wealthy in energy. The hardness of the coconut shell is practically identical to bring down strength aluminum compounds, making it perhaps of the hardest natural material created in nature. It very well may be ground into 50-micron chips to possibly be utilized as support for designing plastics. Cleaved glass filaments are expectedly utilized as support to build strength and solidness and decrease cost in polymeric composites.

Ground coconut shell isn't generally so hard as glass, yet it ought to bond much better to the framework, since the bond connection point will be natural to natural, instead of natural to silicon oxide. We are right now concentrating on this choice. Due to its high mass-thickness, coconut shells likewise have a high energy-thickness.

2. Material and Approach

The natural substances utilized in this trial and error were locally accessible and these included Conventional

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Portland Concrete (O.P.C) as restricting specialist, stream sand as fine total, squashed stone and coconut shell as coarse total. Consumable faucet water was utilized for blending and relieving all through the whole examination. The admissible and resilience cutoff points of water were checked according to the I.S 456-2000.

Fine Totals: Stream sand was utilized as the fine total, adjusting to Zone-II according to I.S 383-1970. The sand was air dried and sieved to eliminate any unfamiliar material, before blending.

Physical Property	Test Results
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Specific Gravity	2.6
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Fineness Modulus	2.83
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Coarse Aggregates: Coarse aggregate consists of 50% of self weight of concrete and 70% of volume of concrete.

Physical Property	Test Results
Specific Gravity	2.7
Fineness Modulus	2.73
Water Absorption	0.25

3. Methodology

Substantial Blend Plan: M-20 grade of cement was planned by I.S 10262-1982 strategy. The regular coarse totals were supplanted as 0%, 20%, 40%, 60%, 80% and 100%. The experimental outcomes were dissected and contrasted and hypothetical qualities, got from different codes. Because of high water assimilation of coconut shell, they were pre absorbed water for 24 hours, before blending. Clumping and Blending: Bunching was finished according to the blend extents. Blending was finished in shifting blender. It was blended for 2-3 minutes, after expansion of water with w/c proportion as 0.5%. Putting and Compaction: Blocks are cleaned and oiled to forestall the development of connection among cement and forms. Place the new concrete in blocks in 3 layers, packing each layer 25 times. The ensnared air in concrete is taken out by table vibrator. Anything kept on the table gets vibrated. Demoulding is finished subsequent to putting new cement in molds, it was permitted to set for 24 hours. It was set apart with some long-lasting ID mark. Substantial 3D shapes are currently kept in relieving tank for 7, 14 and 28 days. Following 28 days, substantial 3D squares were eliminated from restoring tank to lead tests on solidified concrete.

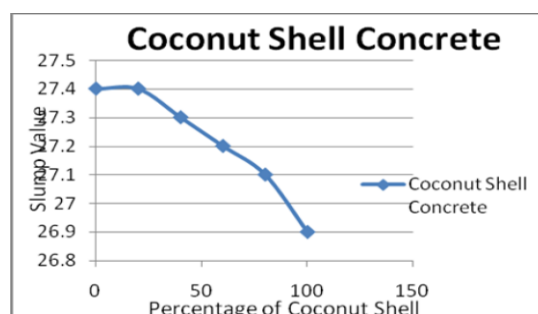
4. Testing

Testing of cement is finished to decide the different properties of substantial when the concrete is to some extent supplanted by RHA.

Material properties were found. RHA were tried separately according to IS: 2386 (section III) - 1963. Strength properties were broke down by leading compressive strength test according to IS: 516 - 1959 and rigidity test according to IS: 5816 - 1999 on seventh, fourteenth and 28th day. The strength property of cement having RHA was broke down. The strength property of cement was further developed by the expansion rural waste

5. Results and Discussion

A. Slump cone (work ability test):



Graph 1. Slump Cone Value of Coconut Shell Concrete

The Compressive Strength of the substantial utilizing Coconut Shell somewhat supplanted with total decreased as level of Coconut Shell increments. The consequence of the compressive strength of substantial 3D shapes show that the compressive strength up to 40% substitution gives great outcome and profoundly decreased as level of Coconut Shell increment after 40%. Be that as it may, the compressive strength expanded as the no. Of long periods of restoring expanded

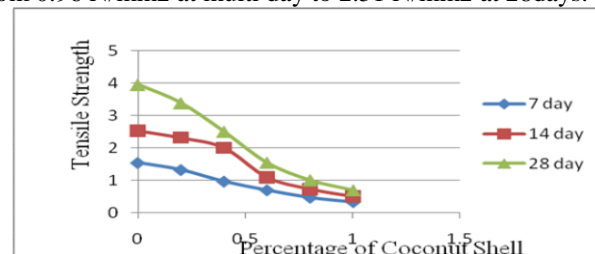
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for every rate Coconut Shell substitution. It is seen from Table 2 that for controlled 3D shape, the compressive strength increments from 09.26 N/mm² at multi day to 18.00 N/mm² at 28days. The strength was close to the predetermined worth of 20 N/mm² for grade M20 concrete as displayed in diagram 5.

The compressive strength relies upon concrete substance, water to solidify proportion, total quality, bond Properties of Cement with Coconut Shells as Total Substitution between the particles and inner construction of the substantial. In the current examination the ordinary total was supplanted with coconut shells. In this review, there might be a few reasons that could make strength decrease due CS substitution in substantial like state of the particles, connection between the particles and the concrete glue, arrangement of the particles, water retention and thickness of the particles. Moreover, the particles are of bended shape. Lengthened particles diminish compressive strength. Surface decides connection between the particles, harsh surface can deliver great bond. In any case, coconut shells are unpleasant on one face and generally smooth on the other face. Thusly, there may not be sufficient connection between CS particles and concrete glue to deliver adequate bond strength and at last adequate compressive or **rigidity** of the substantial. Besides, stretched and bended molecule shape and lacking connection between the particles might prompt permeable design. Arrangement of the CS particles inside the substantial against load application could likewise add to strength. The particles adjusted typical to the heap bearing might have bombed because of in adequate bond strength; the particles adjusted lined up with load course could have not opposed the strength because of meager area and deficient bond. The retention of the coconut shells was 8% showing that the material is permeable. Permeable material as total prompts diminished thickness and eventually decreases strength.

B. Tensile strength test:

The consequence of the Rigidity of substantial blocks shows that the Elasticity upto 40% substitution gives great outcome and decreased as level of Coconut shell increments after 40%. In any case, the Elasticity expanded as the no. Of long stretches of relieving expanded for every rate Coconut Shell substitution. It is seen from Diagram 3 that for controlled solid shape, the Elasticity increments from 0.96 N/mm² at multi day to 2.51 N/mm² at 28days.



Graph3.TensilestrengthofCoconutShellConcrete

6. Conclusion

- Up to 40% of total supplanted by coconut shell is great as indicated by strength and cost wise.
- Expansion in rate substitutions by coconut shells diminished the strength and thickness of cement.
- It helps in lessening up to 40% contamination in climate.
- It is presumed that the Coconut Shells are more reasonable as low strength-giving lightweight total when used to supplant normal coarse total in substantial creation.
- Attempting to supplant total by coconut shell somewhat to make substantial construction more financial alongside great strength standards.
- From one block estimation mass measure of shell substitution can be assessed and decreases over all development cost.
- This can be valuable for development of minimal expense lodging society.

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